AMENDMENTS TO THE SPECIFICATION

Amend paragraph [0020] as follows:

[0020] A substrate, such as the trim panel 12 is then disposed in the ~~first~~ second nest ~~30~~ 32. A first material, such as the coverstock 16 is disposed in the ~~second~~ first nest ~~32~~ 30. The coverstock 16 can be held against the surface of the ~~second~~ first nest ~~32~~ 30 by any desired means, such as for example, by vacuum or by needle pad retention. It will be appreciated that if desired, the coverstock 16 can be disposed in the ~~first~~ second nest ~~30~~ 32, and the trim panel 12 can be disposed in the ~~second~~ first nest ~~32~~ 30. In the exemplary embodiment illustrated, the coverstock 16 is shown smaller than the trim panel 12 to which it is attached (i.e. equal in size to the accent region 18). It will be appreciated however, that the coverstock 16 can be any desired size. For example, the coverstock 16 can be equal in size to the A-side surface 14 of the trim panel 12 to which it is attached. The source of heat 28 is then positioned between the first press half 24 and the second press half 26, such that the heat generating surface 34 is facing the trim panel 12.

Amend paragraph [0026] as follows:

[0026] According to the second embodiment of the method of the invention, the press 22' is moved to the open position. The trim panel 12 is then disposed in the ~~first~~ second nest ~~30~~ 32, and the coverstock 16 is disposed in the ~~second~~ first nest ~~32~~ 30. The source of heat 40 is positioned between the first press half 24 and the second press half 26, such that the heat generating surface 42 is facing the trim panel 12. A source of power (not shown) then causes the source of heat 40 to move from a first side 43 of the trim panel 12 to a second side 45 of the trim panel 12, as shown by an arrow 44. The portion of the A-side surface of the trim panel 12 to be melted, such as the accent region 18, is thereby exposed to heat from the source of heat 40, as the source of heat 40 moves in the direction of the arrow 44.

Amend paragraph [0028] as follows:

[0028] In the second embodiment of the method, the heat source ~~y~~ 40 has been described as moving relative to the trim panel 12 and the ~~first~~ second nest ~~30~~ 32. It will be appreciated however, that in the ~~first~~ second nest ~~30~~ 32 may be moved relative to the source of heat 40, or that both the source of heat 40 and the ~~first~~ second nest ~~30~~ 32 may be moved relative to each other.

Amend paragraph [0030] as follows:

[0030] The source of heat 54 has a heat generating element of surface 56 and is disposed adjacent the ~~second~~ first nest ~~52~~ 48 of the ~~second~~ first press half ~~50~~ 46. Preferably, the source of heat 54 is mounted to the ~~second~~ first press half ~~50~~ 46, as shown in Fig. 5.

Amend paragraph [0032] as follows:

[0032] According to the third embodiment of the method of the invention, the press 22" is moved to the open position. The trim panel 12 is then disposed in the ~~first~~ second nest ~~48~~ 52, and the coverstock 16 is disposed in the ~~second~~ first nest ~~52~~ 48. The source of heat 54 is positioned such that the heat generating surface 56 is facing the trim panel 12. Preferably, the ~~second~~ first press half ~~50~~ 46 is movable relative to the surface of the trim panel 12. A source of power (not shown) causes the ~~second~~ first press half ~~50~~ 46, and the source of heat 54 mounted thereto, to move from a first side 55 of the trim panel 12 to a second side 57 of the trim panel 12, as shown by an arrow 58. The portion of the A-side surface of the trim panel 12 to be melted, such as the accent region 18, is thereby exposed to heat from the source of heat 54, as the ~~second~~ first press half ~~50~~ 46 and the source of heat 54 move in the direction of the arrow 58.

Amend paragraph [0034] as follows:

[0034] In the third embodiment of the method, the source of heat 54 has been described as being ~~moving~~ movable relative to the trim panel 12 and the ~~first~~ second press half ~~46~~ 50. It will be appreciated however, that in the ~~first~~ second nest ~~48~~ 52 may be moved relative to the ~~second~~ first press half ~~50~~ 46, or that both the first press half 46 and second press half 50 may be moved relative to each other. It will be further appreciated that the source of heat 54 need not be mounted to the ~~second~~ first press half ~~50~~ 46, as shown in Fig. 5. For example, if desired, the source of heat 54 can be disposed adjacent the second press half 50 such that the source of heat 54 and the ~~second~~ first press half ~~50~~ 46 move simultaneously.